

CERTIFICATE OF CALIBRATION

Hereby certify that

SAGLO Research Equipment's.

Plot No. 41, Serve No. 104, MIDC Shah Lulla Mahanaga, Trutiya 3rd, Savali, Tal-Miraj, Maharastra 416 410 INDIA

In the field of

DIGITAL MICROSCOPE CALIBRATION

This certificate is valid only when accompanied by a purchase of microscope.

Sachin G Lokapure., DIRECTOR

Sachin. G. Lokapure

Expiry Date: 30 March 2030 Certificate Number: SGL-11/05

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Innovation for Humanity

SAGLO Research Equipment's.

Plot No. 41, Serve No. 104, MIDC Shah Lulla Mahanaga, Trutiya 3rd, Savali, Tal- Miraj, Maharastra 416 410 INDIA



CALIBRATION

Valid to: March 30, 2023 Certificate Number: SGL-11/05

Length – Dimensional Microscopy

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Autocollimators	Up to 10'	0.7"	Procedure : SGL-11 : Optical Wedge
Measuring Microscope ¹ :			Procedure : SGL-11:
X, Y, Z Axis Length	(0 to 300) mm	1.5 µm	LTE Zerodur Line Scales
X and Y Axes Squareness	Up to 50 mm	1.5 μm	X-Y Zerodur Line Scale
Optical Comparators ¹ :	aren Eq	uipments	Procedure : SGL-11:
Magnification	(10 to 100) X	0.4 % of magnified length ²	Glass Line Scales
X, Y Axis Length	(0 to 300) mm	1.5 µm	LTE Zerodur Line Scales
X and Y Axes Squareness	Up to 50 mm	1.5 μm	X-Y Zerodur Line Scale
VMA Video Measuring System ¹ :			Procedure : SGL11:
X, Y Axis, X-Y Diagonal	(0 to 300) mm	1.5 µm	LTE Zerodur Line Scales
Length	(0 to 700) mm	2.5 μm	
Z Axis Length	(2 to 40) mm	0.5 μm	Gauge Blocks
Video Probe	(0.022 to 8) mm	0.5 µm	Test Slide

Version 1 and 2 Issued: Oct 05, 2022 <u>www.sagloresearch.com</u>



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Length – Dimensional Microscopy

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
VMR & VMZ Video Measuring System ¹ :			Procedure : SGL-11:
X, Y Axis, X-Y Diagonal Length	(0 to 300) mm (0 to 700) mm	1 μm 1.5 μm	LTE Zerodur Line Scales
Z Axis Length	(2 to 40) mm	0.5 μm	Gauge Blocks
Video Probe	(0.022 to 8) mm	0.5 μm	Test Slide

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (*k*=2), corresponding to a confidence level of approximately 95%.

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Notes:

- On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope
- Magnification length of 100 mm up to 200 mm.
- This scope is formatted as part of a single document including Certificate of Accreditation No. SGL-11.

Sachin G Lokapure., DIRECTOR Expiry Date: 30 March 2030

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